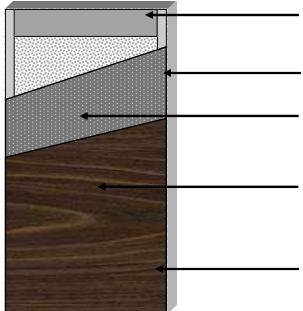
RESIDENTIAL SOLID CORE **RPC 001**





TOP RAIL Standard "2 1/4" thick, using solid softwood

VERTICAL STILES Standard 1" thick, using solid or fingerjoint softwood

CORE Low-density particle board, specifically designed for door core; Mat-formed 28 to 33 per cubic foot; meets or exceeds ANSI A208.1-1998; Grade I-LD-1 or I-LD-2

FACE All commercially available species veneers with Premium 'A' grade face, medium-density overlay, or tempered hardboard

BOTTOM RAIL Standard 2¹/₄" thick, using solid softwood

WIC CERTIFIED & WDMA PREMIUM GRADE DOOR

Door Standards:

Neutral pressure 20-minute ITS/ Warnock-Hershey or U.L. fire labels shall be available within size and usage limitations. Fire-rated doors must use approved light frames. Louvers are prohibited in 20 -minute fire doors. Neutral pressure must be noted at time of bid.



- **Positive Pressure** fire label is available on 20-minute single doors going into welded or knockdown steel frames. Surfaced-applied smoke gasketing, such as Pemko S88, must be applied to achieve "S" rating (gasketing to be supplied by others). Listed and labeled steel light frames must be used for light openings. Positive pressure must be noted at time of bid.
- Hardware preparation: All cutouts for mortise hardware shall be made at the factory from hardware manufacturer's templates and approved shop drawings.
- Size & Thickness: Doors shall be $1\frac{3}{4}$ " $\pm 1/16$ " thick, and of sizes and designs as indicated on the drawings and schedules. Dimensions indicated are prior to factory trimming and prefitting.

DOOR FEATURES:

Maximum Size 4/0 X 9/0 singles, 8/0 X 9/0 pairs

Available 1 3/8", 1 3/4" and 2 1/4" **Thickness**

Standard 1" thick, using solid softwood or fingerjoint Stiles softwood, minimum 13/16" thick, centerline of bevel

Cutouts Allow 5" minimum distance from door edges and hardware cutouts, not to exceed 40 percent of door surface.

Standard Bevel 1/8" in 2" Glue Type I

Book match standard. Slip or random available if Veneer Match

specified (pair & set match). Others available

upon request.

Fire Labeling 20 Minute 'S' Label, Positive Pressure CAT-A labels available

Options

Warranty Lifetime interior warranty. One-year warranty Information available for exterior applications. See warranties

for further details.